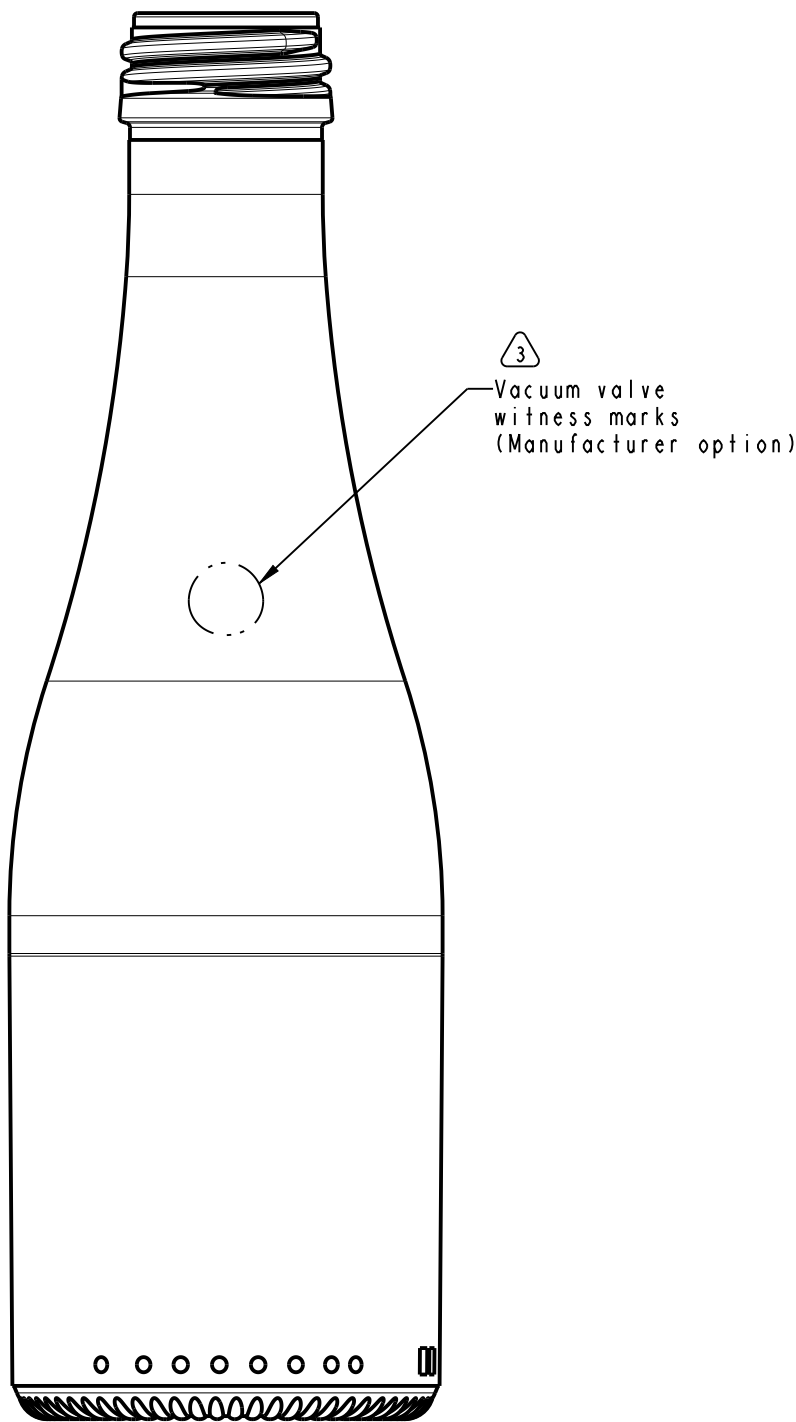
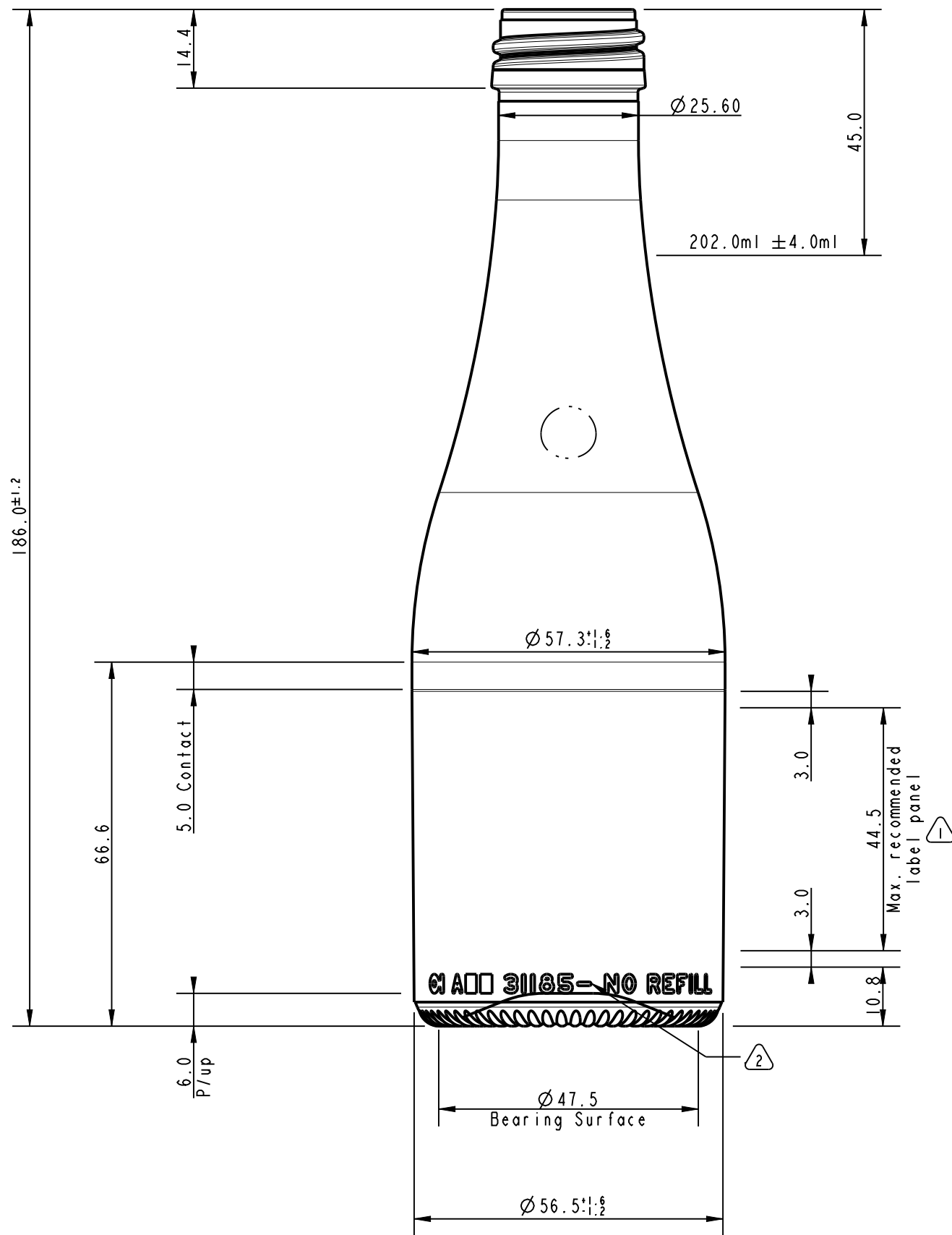




FOR A BETTER WORLD



This bottle is based on the current blow and blow design 30636-WS. The process is changing to NNPB. The glass weight has been maintained at 220g.

This container is also manufactured with crown seal finish. Refer to 31564-WS

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SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS ONLY. ALL DIMENSIONS IN MILLIMETRES (mm).

EQUIVALENT			
MOULD EQUIPMENT ORDERED BY:			
PLANT	A03		
N.P.D. PROJECT NUMBER PDAU000590		SCALE 1:1	
VACUITY 6.9%		TILT ANGLE PREDICTED: 19.2° VERIFIED:	
SURFACE TREATMENT PERMANENT			
MINIMUM THROUGH BORE 16.1 mm		BRIMFUL VERIFIED NO	
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
216.0ml Approx.			
CONTAINER RATED CAPACITY (FILL CAPACITY)			
202.0ml ± 4.0ml			
CONTAINER WEIGHT			
220g			
FINISH DESIGNATION 28-1650-AP01 [GPF-14202]		MAX. GAS VOLUME 5.0 Gas Vol	
PROCESS NNPB	RETURNABLE NO	DESIGN REF. 30636	
Stock			
200ml Sparkling Wine			
DESIGNER	NB	DATE	01 JUN 12
CHECKED	JD	DATE	01 JUN 12
DRAWING NUMBER 31185-WS		MOULD NUMBER 31185	

No	DATE	REVISIONS	DESIGN/CHECK
3	29 Mar 19	Replaced "Bottle to be made with Pin Venting." with "Vacuum valve witness mark (Manufacturer option)", removed cavity number.	TT/YSO
2	01 Nov 17	New note added, parent gear indicator added	HL/Design
1	25 May 15	Redrawn in new format, max. recommended label shown	GW/Design