

INTERNAL APPROVAL

Operational Director

Mould Manager

Finished Products Manager

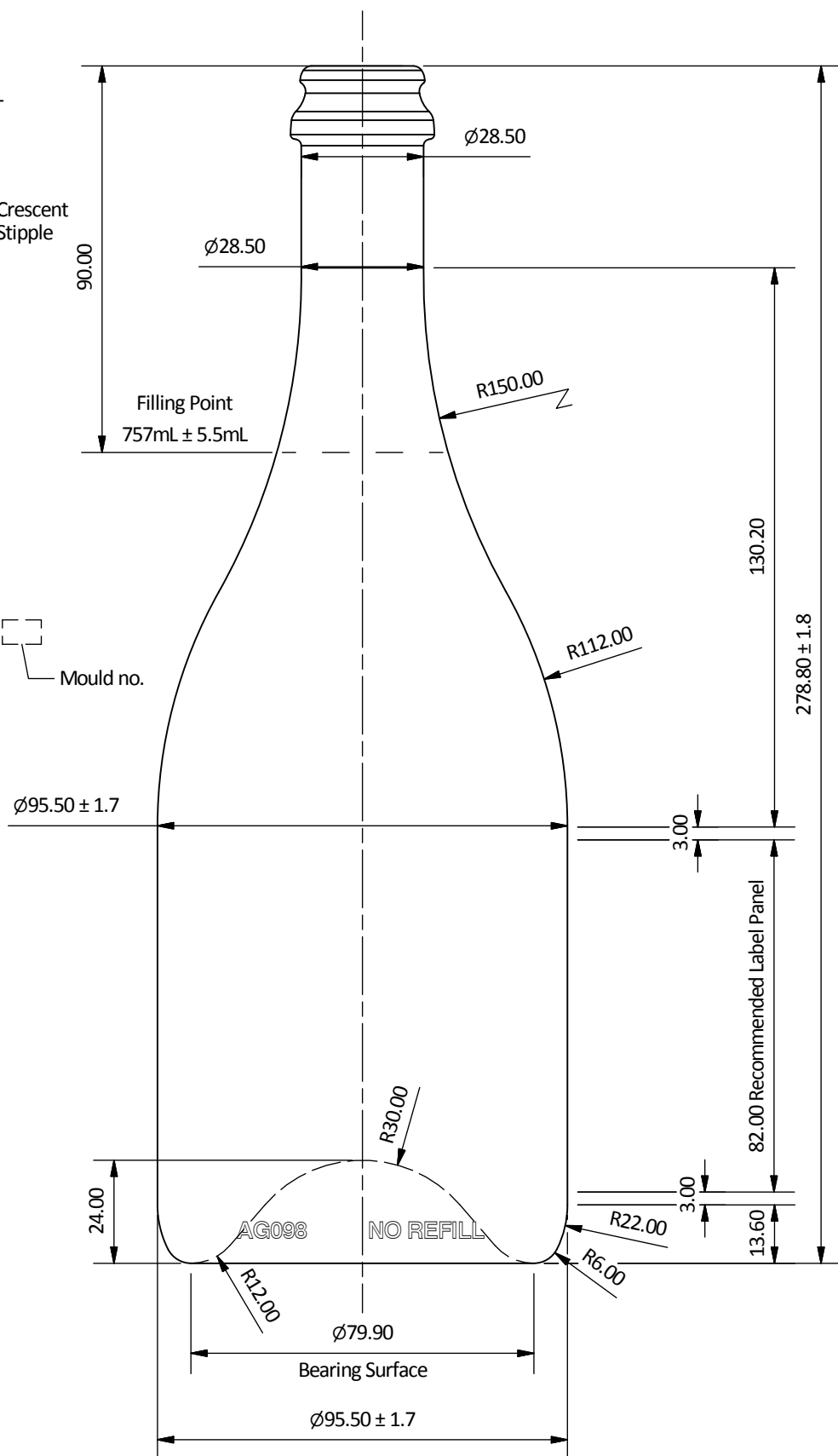
CUSTOMER APPROVAL

Cust Name

Cust Signature

Approval Date

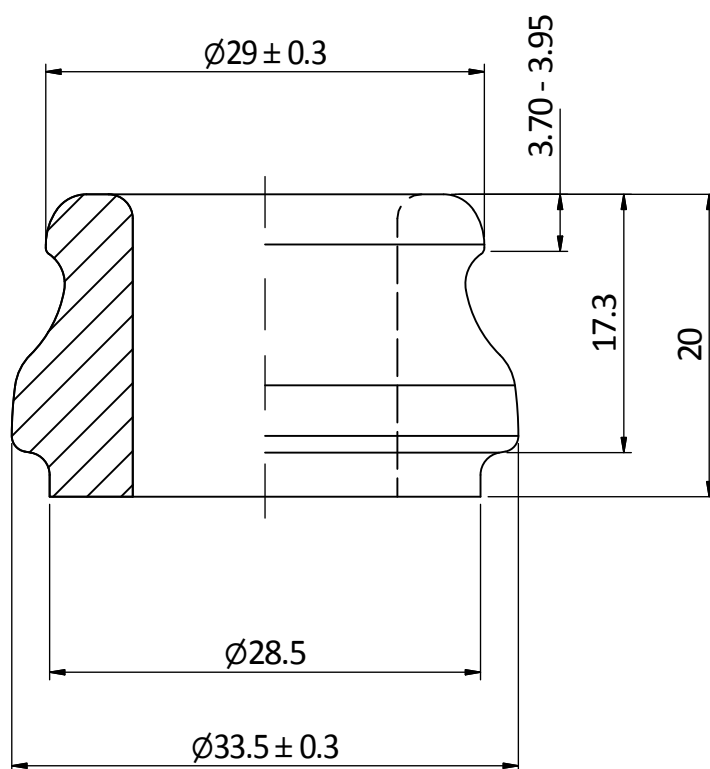
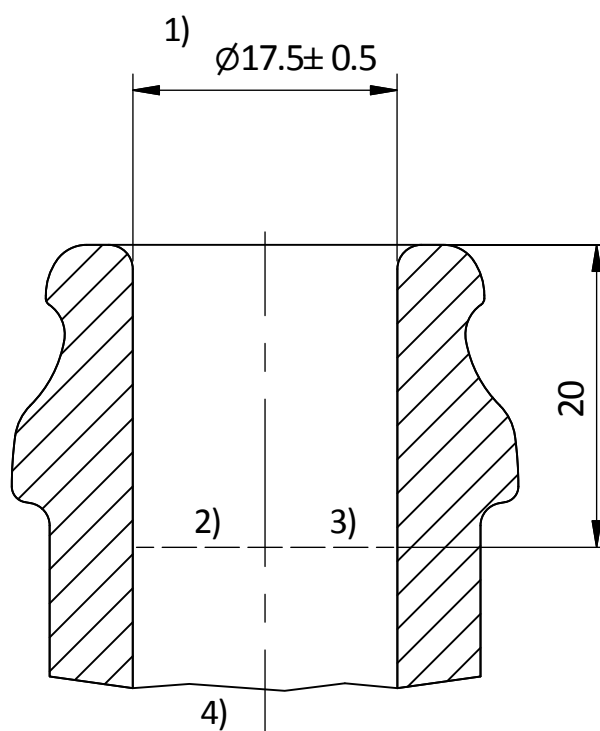
Customer Capacity	750mL
Fill Point Volume	757mL \pm 5.5mL Nom @ 90mm
Brimful Volume	781mL \pm 10mL Nom
Weight	900g \pm 18g
Max. Gas Volumes	7
Tilt Angle	TBA
Process	BB



Customer Specifications - Orora Glass



Number AG098_C12	B		
Description 750mL Sparkling Burgundy	A		
Date & Revision 07/09/2018 Initial	Initial	Initial	07/09/2018
Finish C12 - Heavyweight Crown Cork Mouth	Rev	Description	Date



BORE CONTROL

1. Mean bore entry is measured at 5mm from the top
2. Mean bore diameter at 10 mm is to be no larger than 1.0 mm greater than that at entry
3. Mean diameter at 20mm is not to be greater than 19mm
4. The mean bore diameter for 20mm must not be smaller than the bore at entry
5. The minimum through bore diameter is 16.8 mm

Customer Specifications - Orora Glass



Finish Number C12

Description Heavyweight Crown Cork Mouth Finish

Date & Revision 17/08/2009 Initial Issue